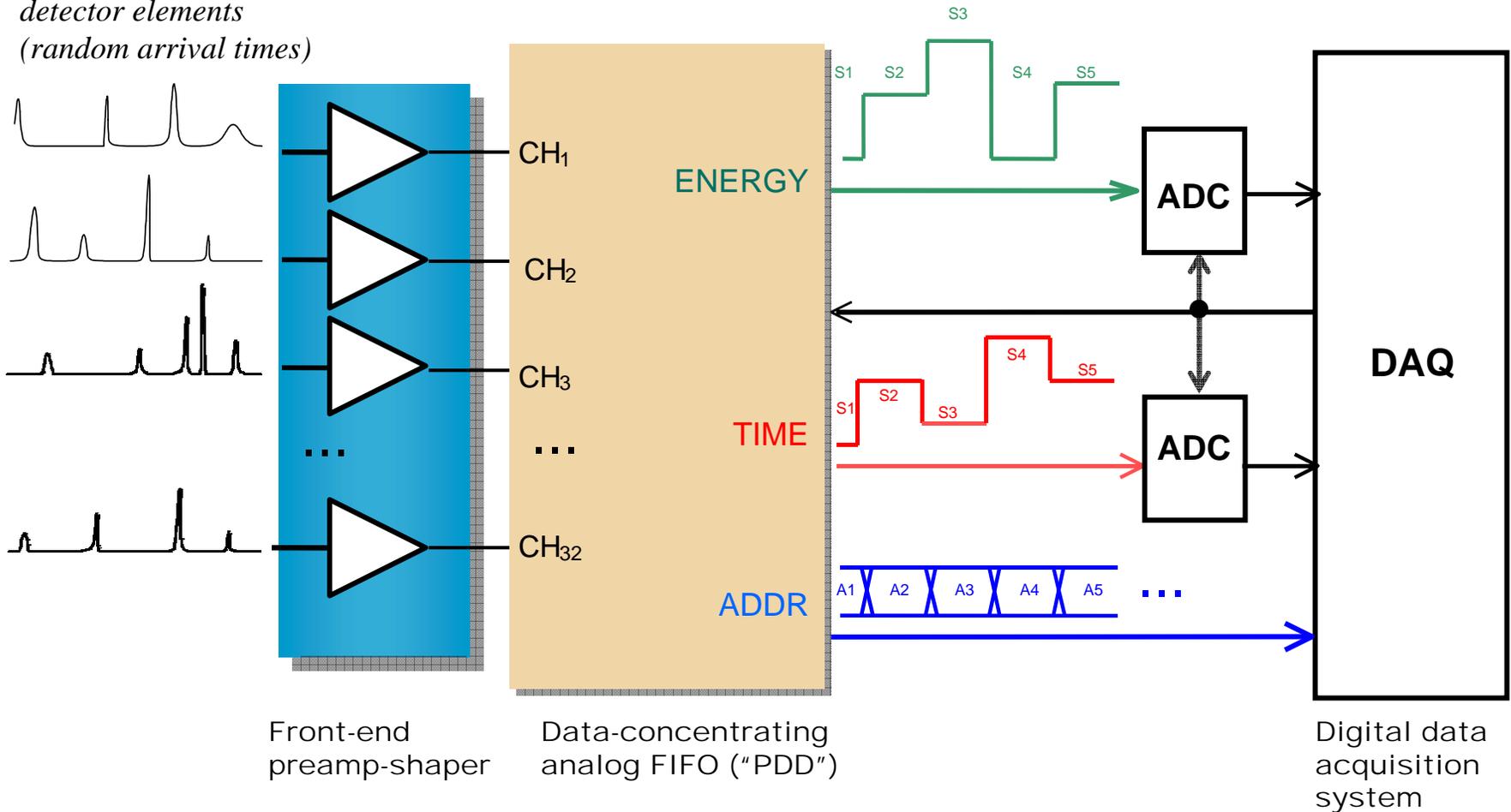


## Design Examples:

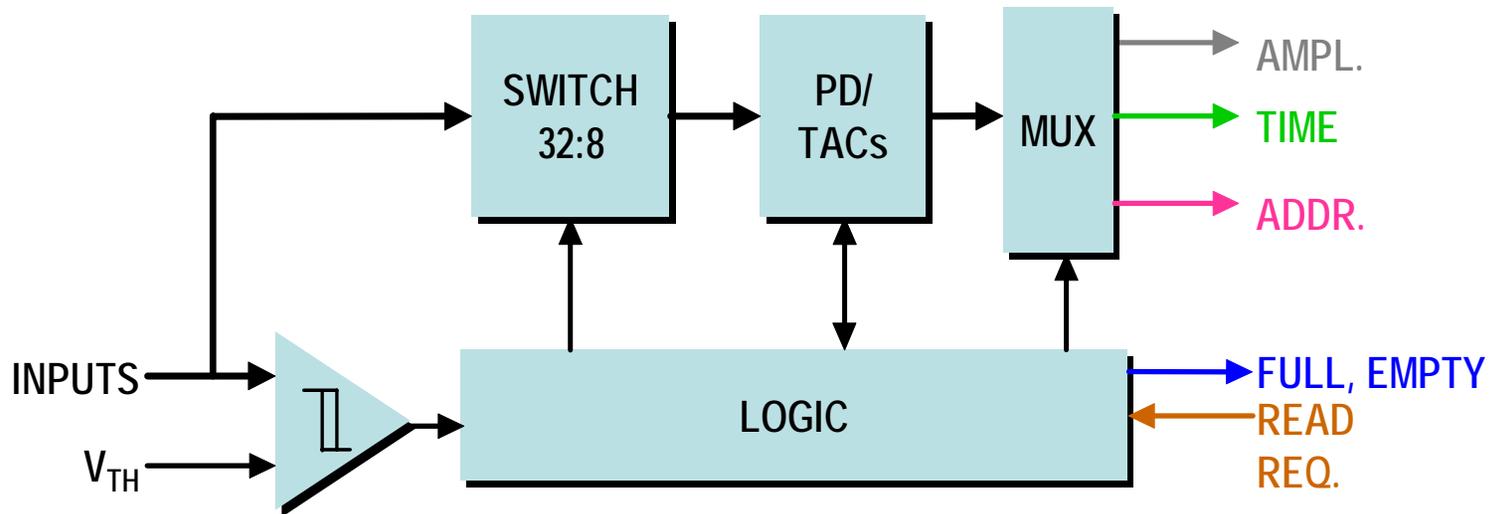
1. Multichannel pulse measurement with analog data concentration and derandomization
2. Readout ASIC for miniaturized PET tomograph

# 1. Multichannel pulse measurement with analog data concentration

*Signals from 32  
detector elements  
(random arrival times)*

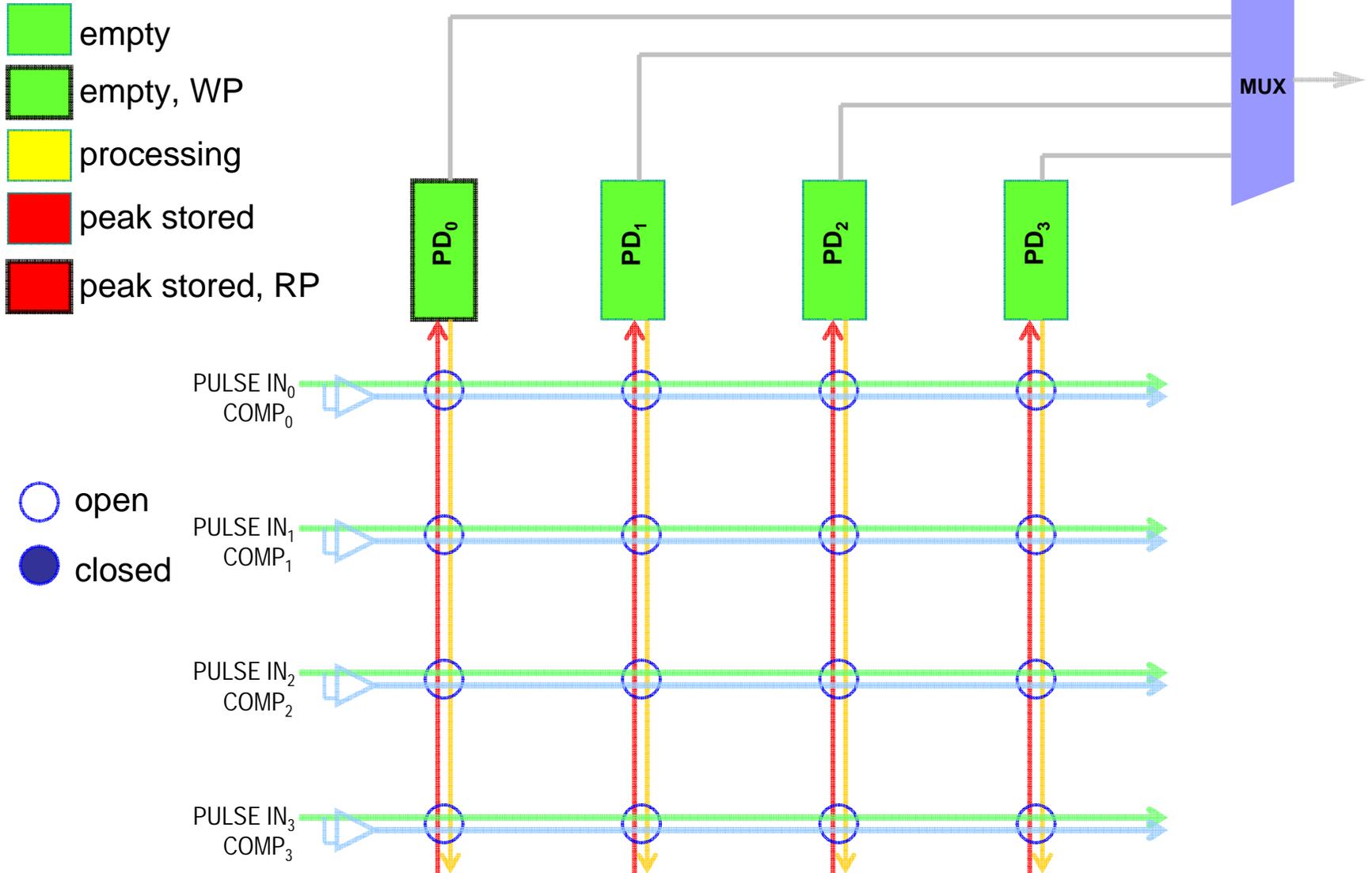


# PDD ASIC Block Diagram



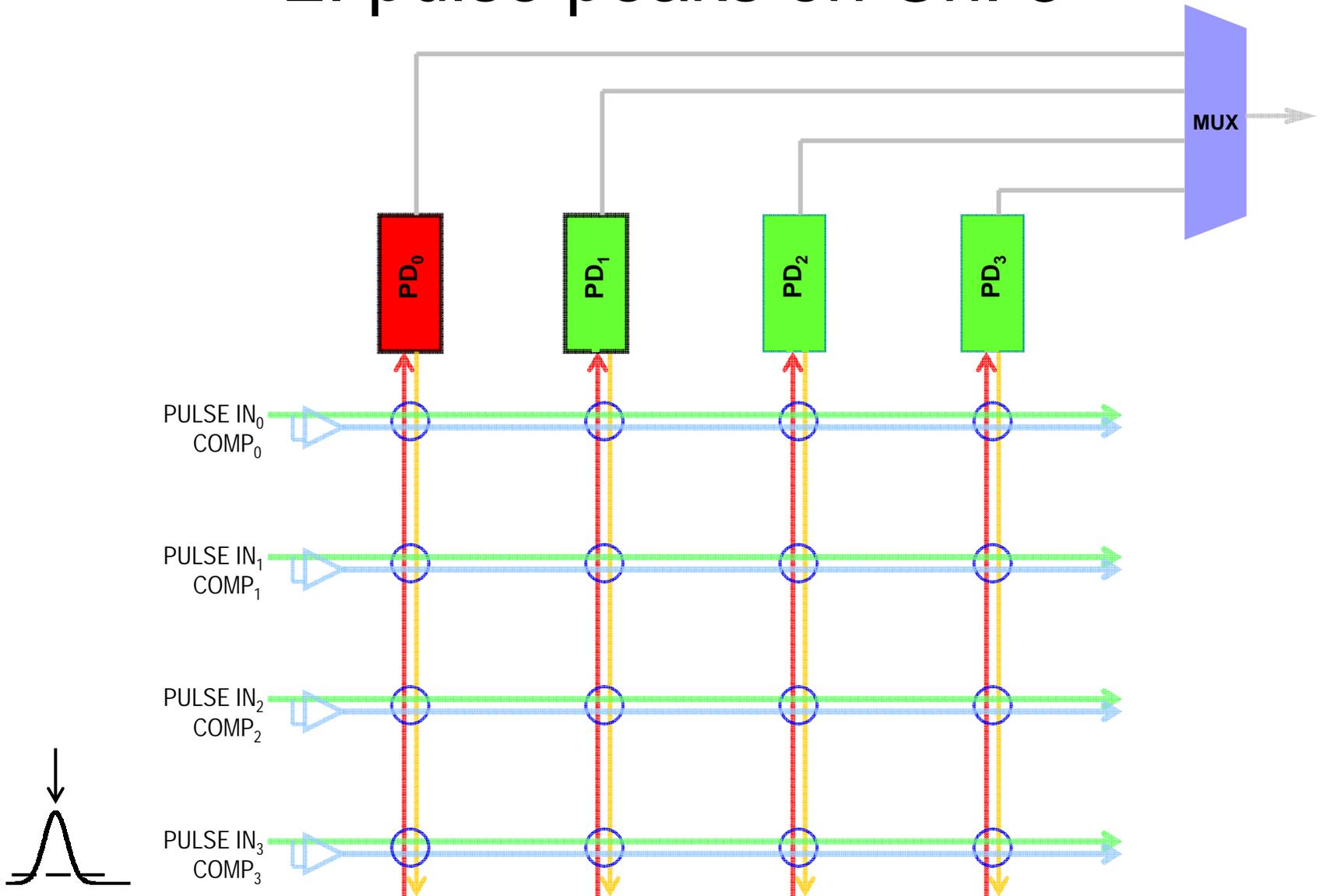
- *Self-triggered and self-sparsifying*
- *Simultaneous amplitude, time, and address measurement for 32 input channels*
- *Set of 8 peak detectors act as derandomizing analog memory*
- *Rate capability improvement over present architectures*
- *High absolute accuracy (0.2%) and linearity (0.05%), timing accuracy (5 ns)*
- *Accepts pulses down to 30 ns peaking time, 1.6 MHz rate per channel*
- *Low power (3 mW per channel)*

# Switch matrix – initial state

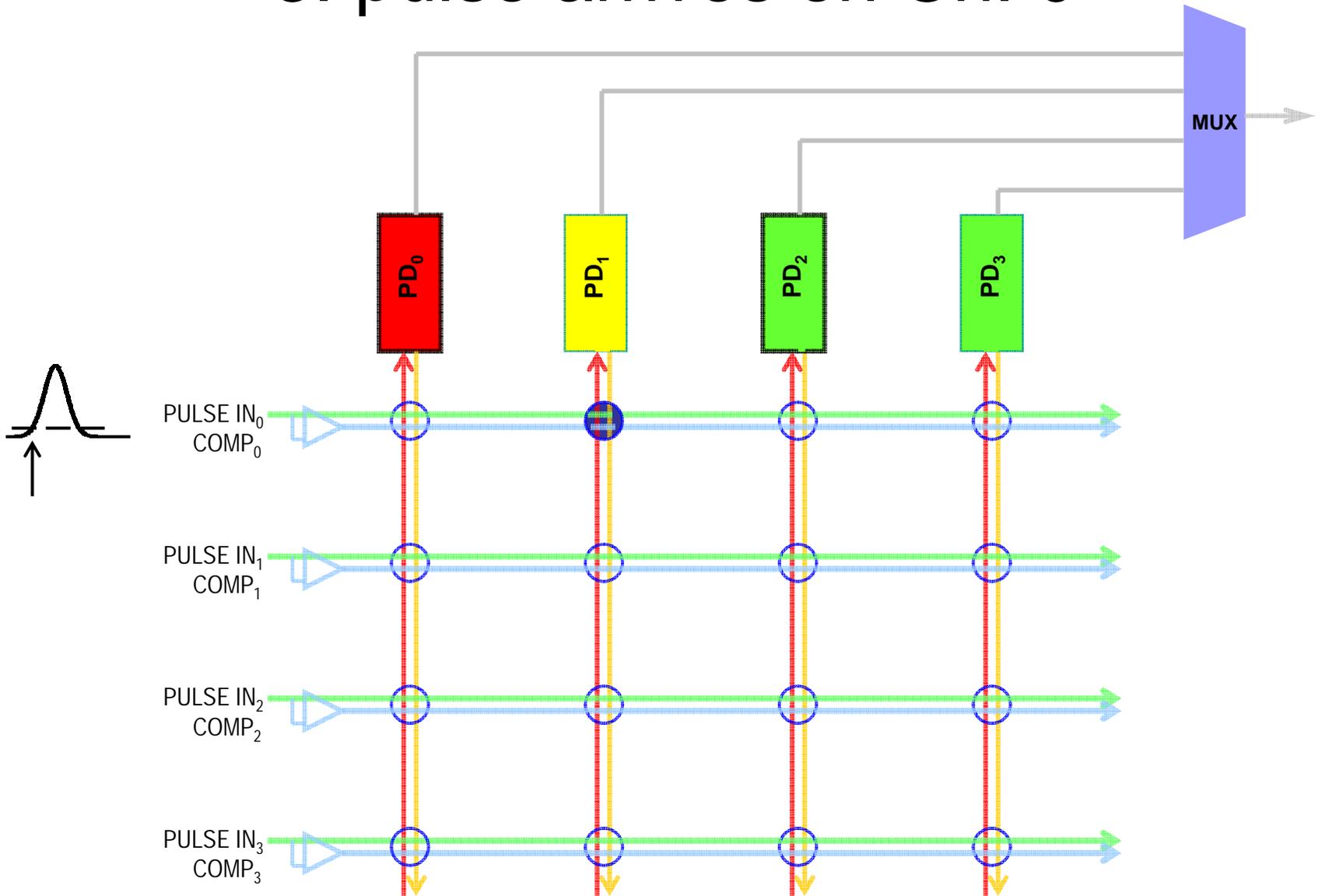




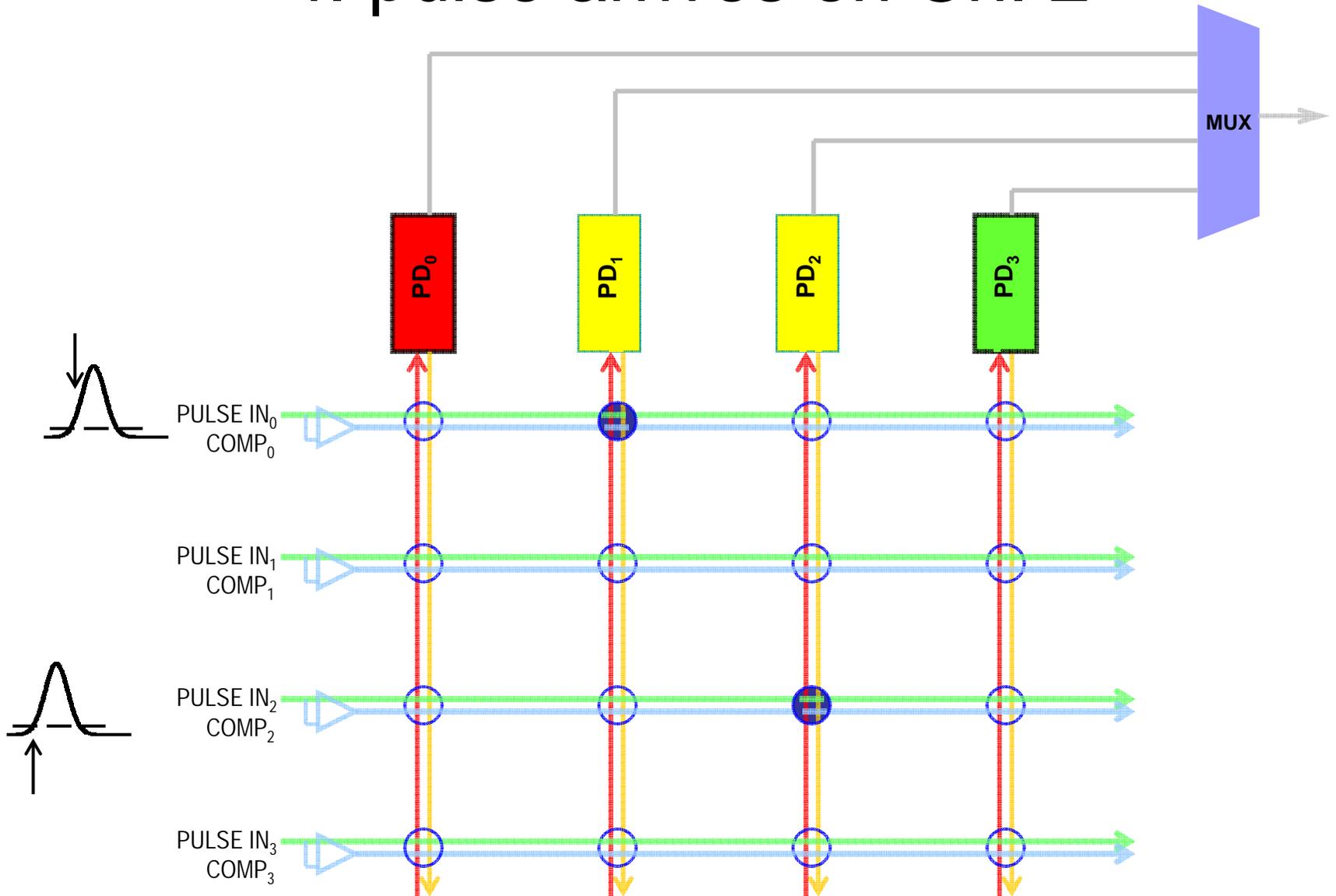
## 2. pulse peaks on Ch. 3



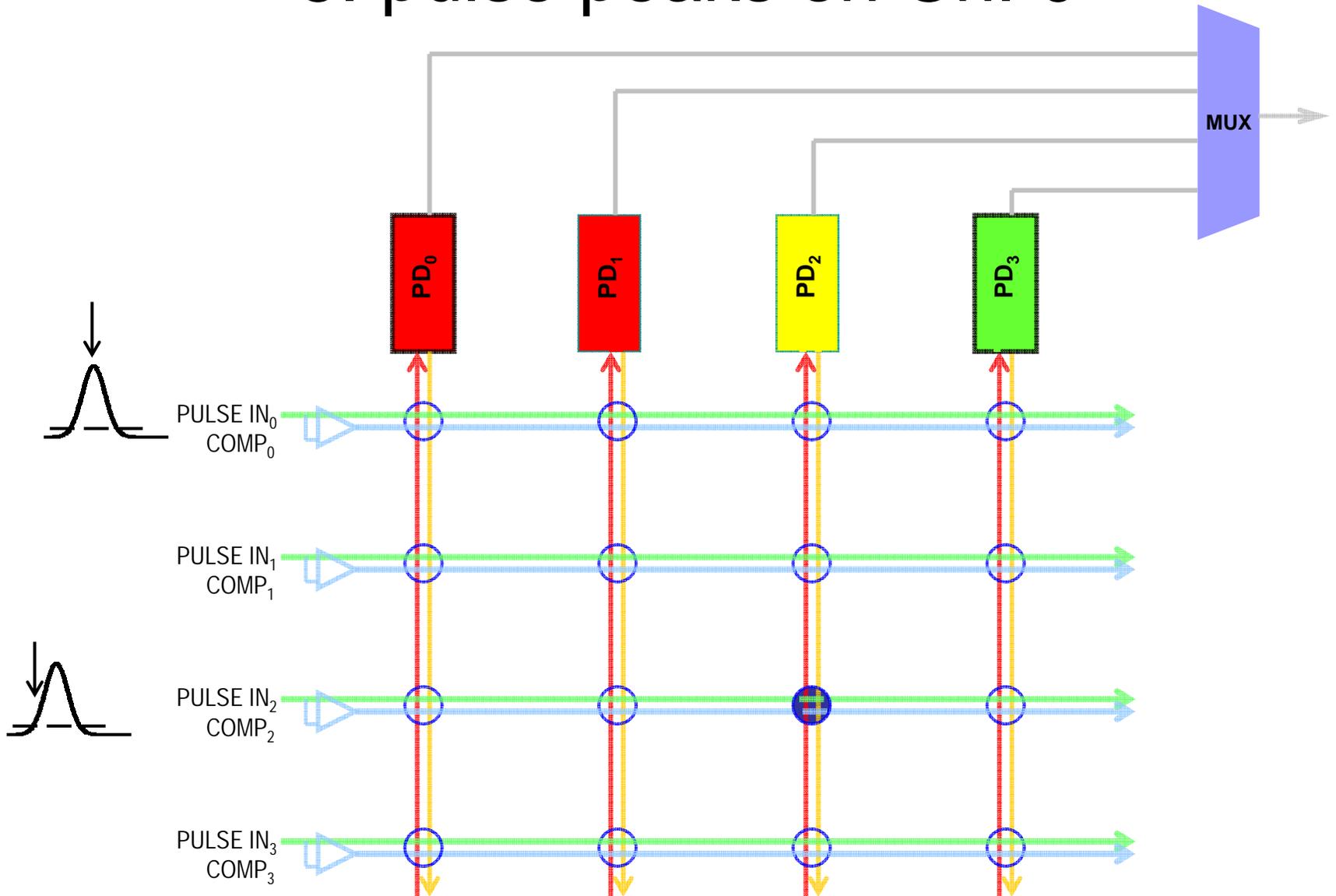
# 3. pulse arrives on Ch. 0



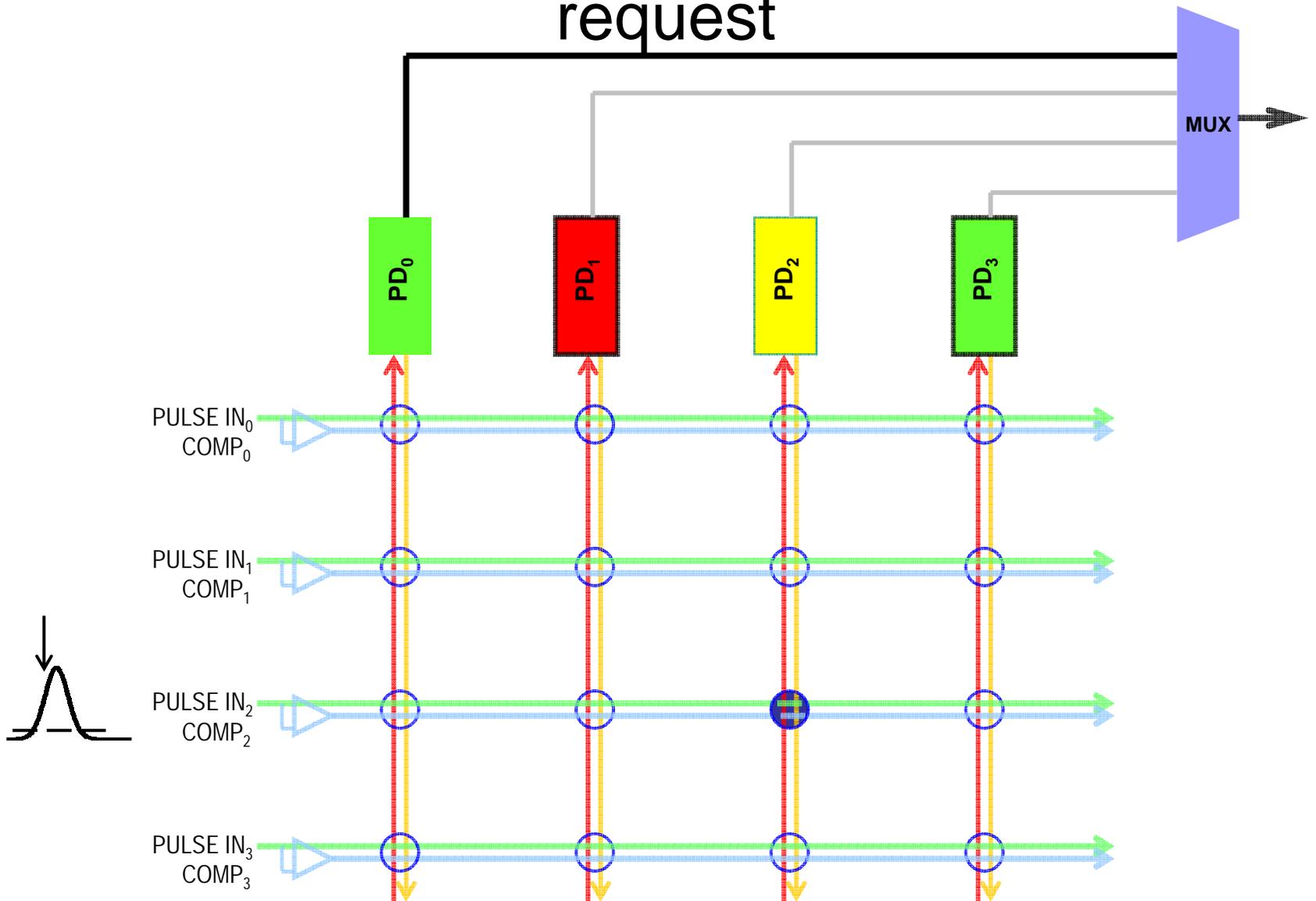
# 4. pulse arrives on Ch. 2



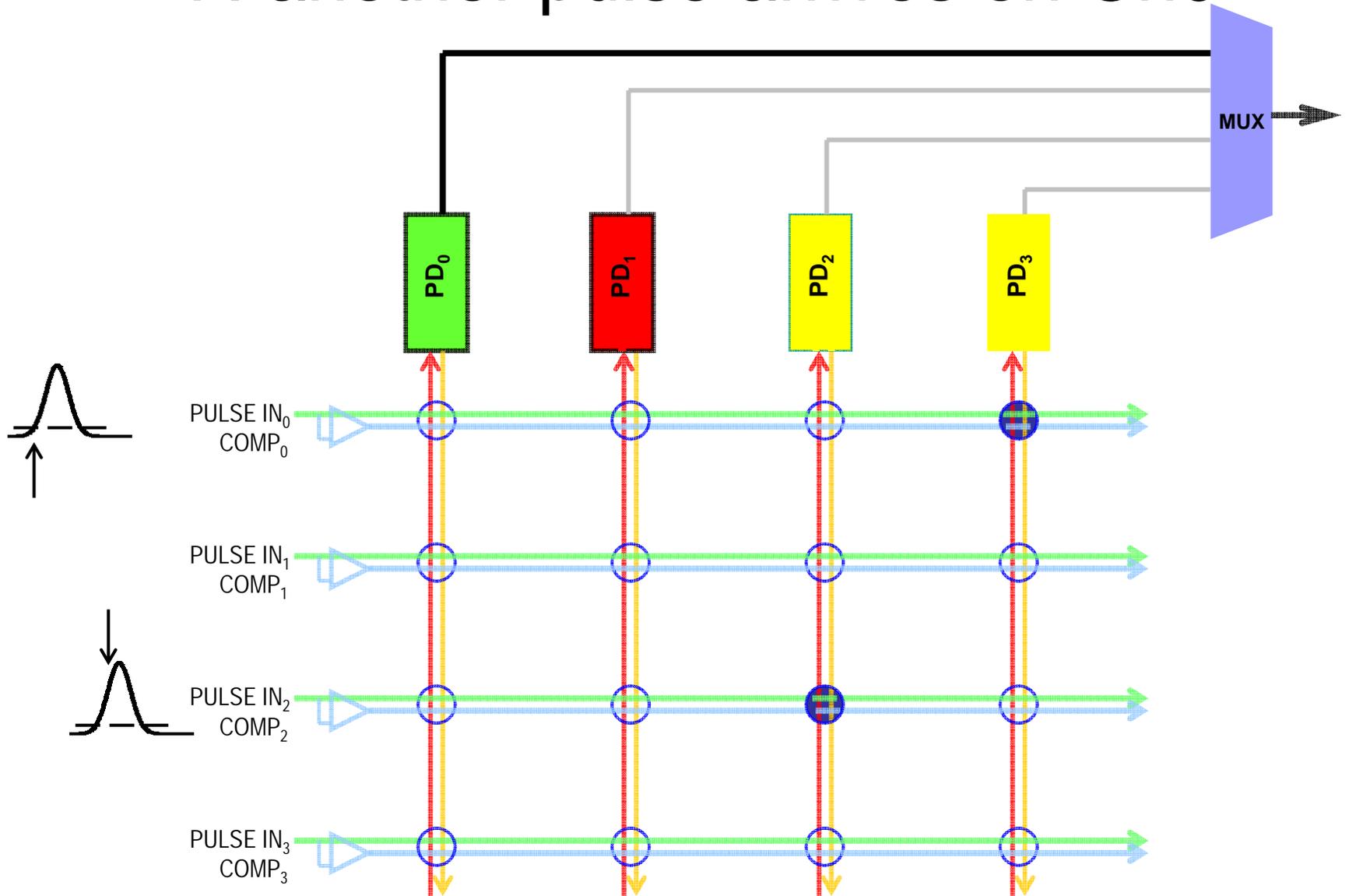
# 5. pulse peaks on Ch. 0



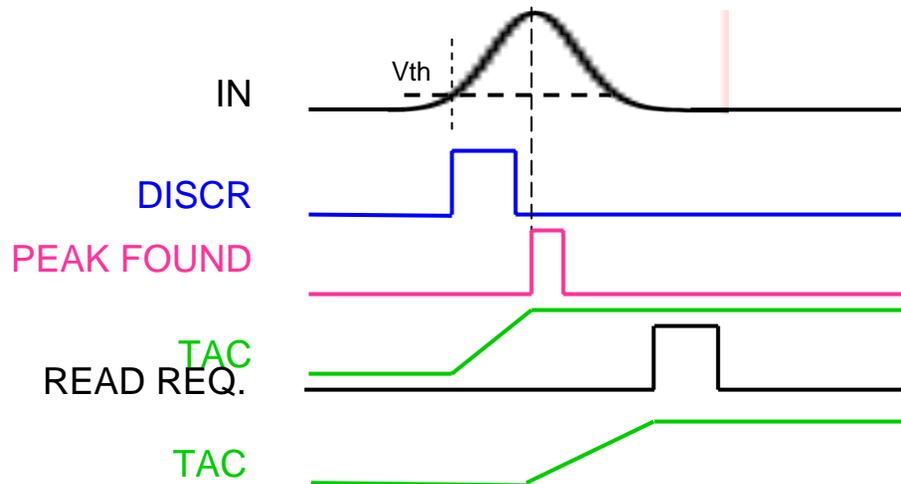
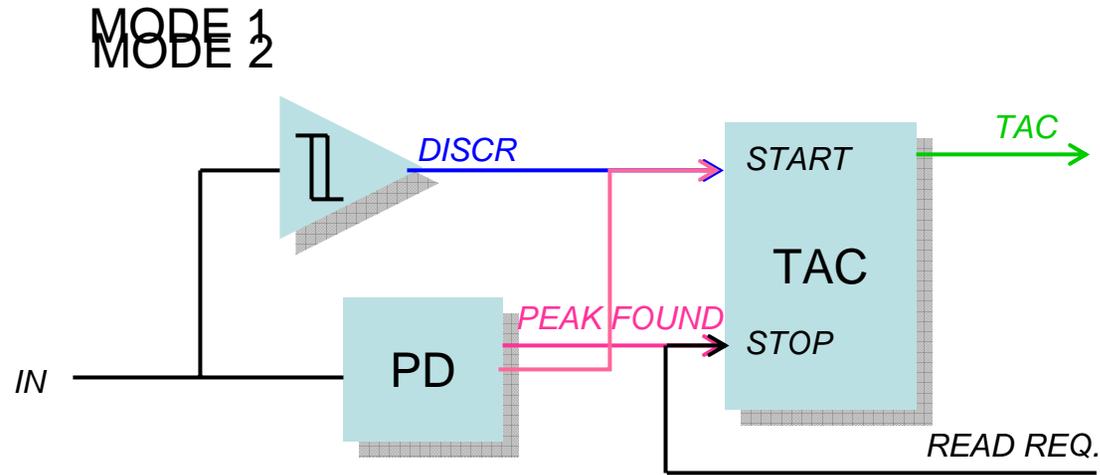
# 6. PD<sub>0</sub> read out in response to external read request



# 7. another pulse arrives on Ch0

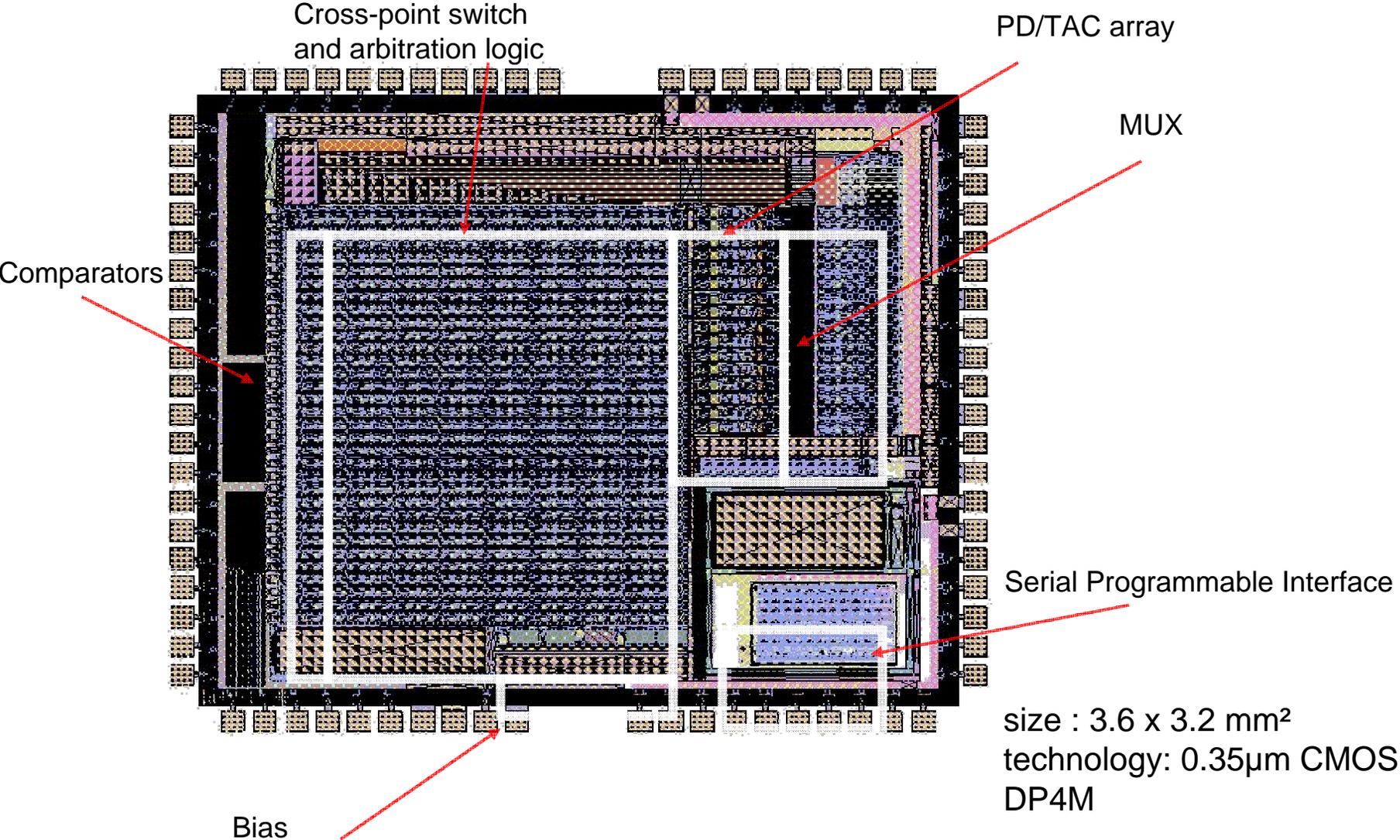


# Quad-mode Time-to-Amplitude Converter



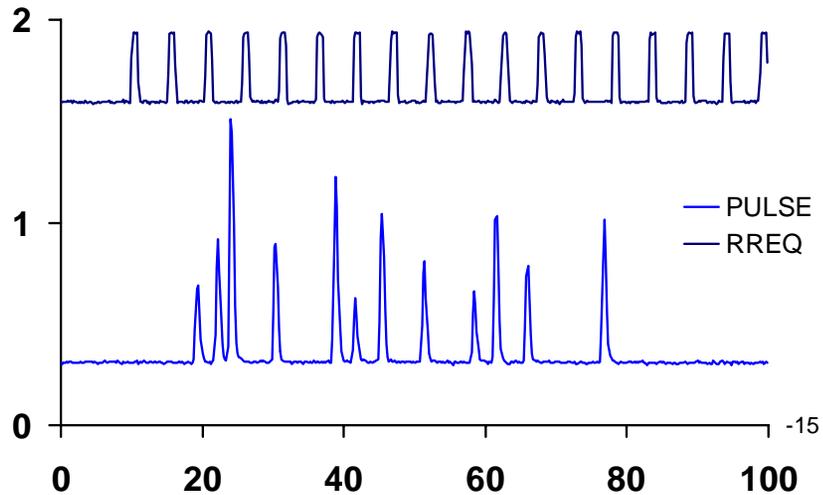
1. risetime
2. peak-RR
3. TOT
4. lead-RR

# PDD layout

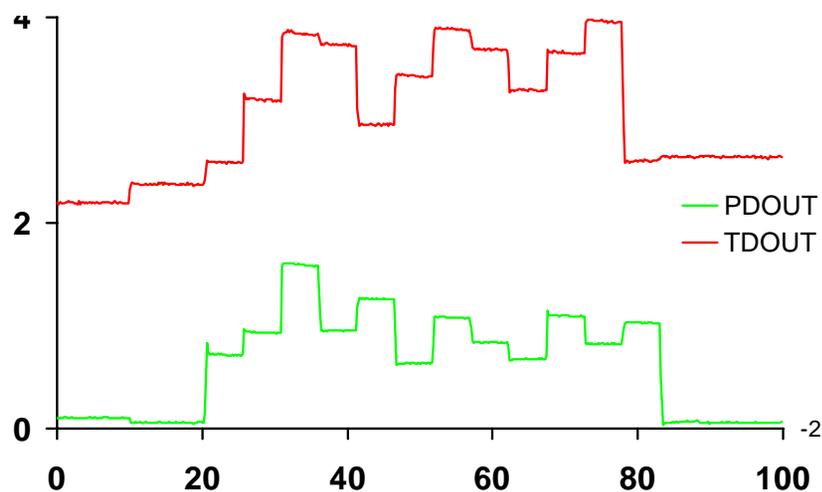


size : 3.6 x 3.2 mm<sup>2</sup>  
technology: 0.35μm CMOS  
DP4M

# Reconstruction of peak height and time

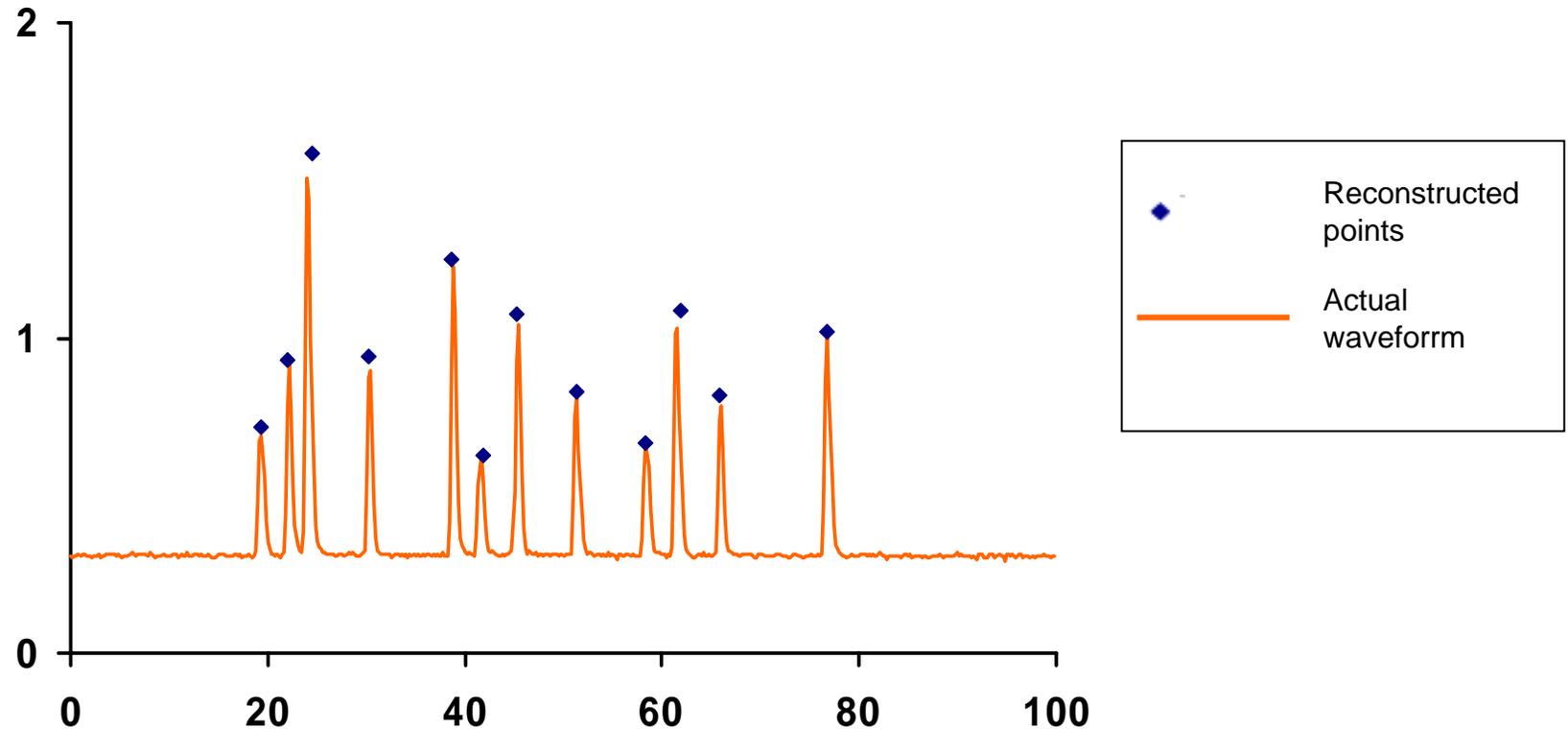


ASIC Inputs



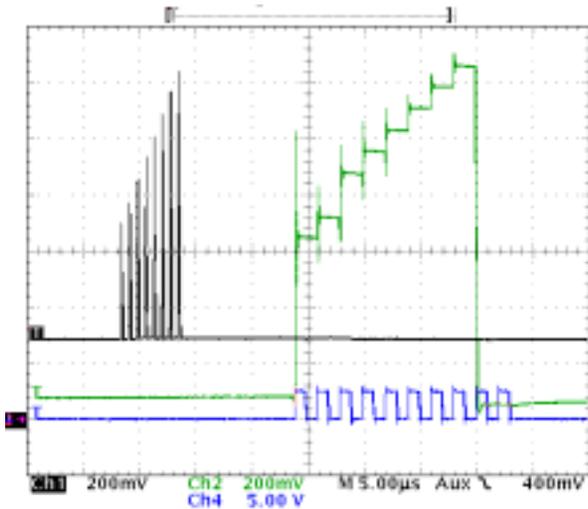
ASIC Outputs

# Reconstruction of peak height and time



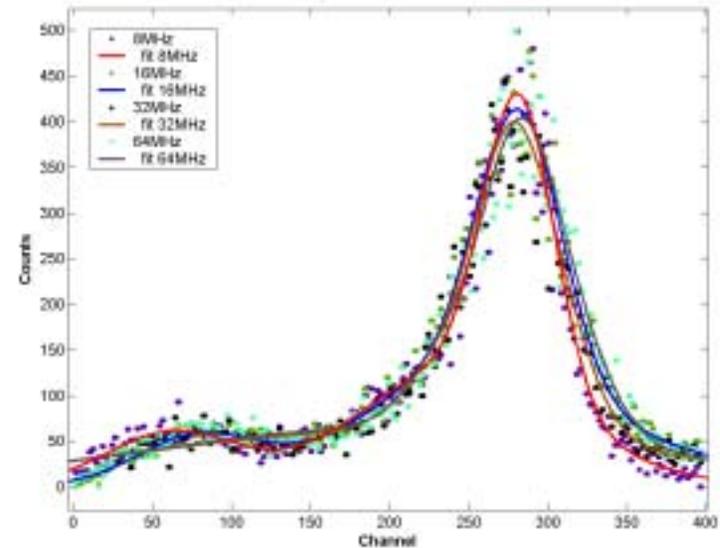
# High rate capability

## Fast pulses, high rate



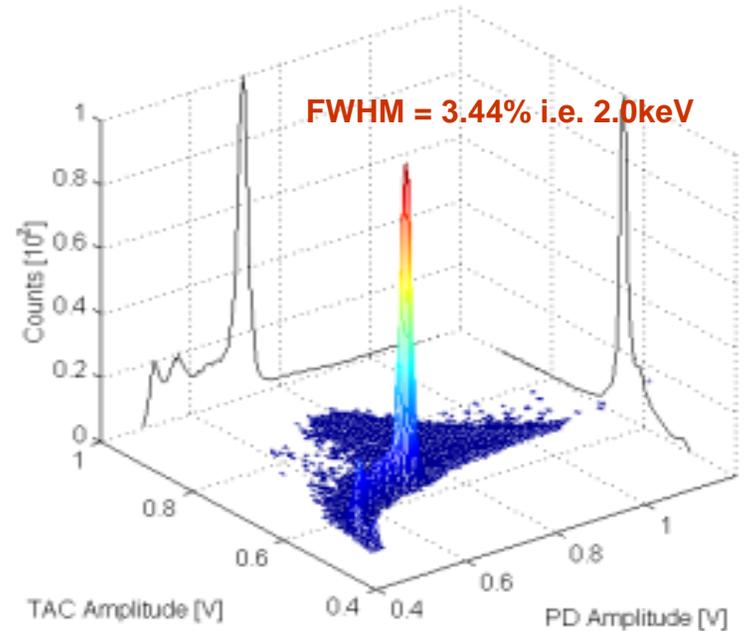
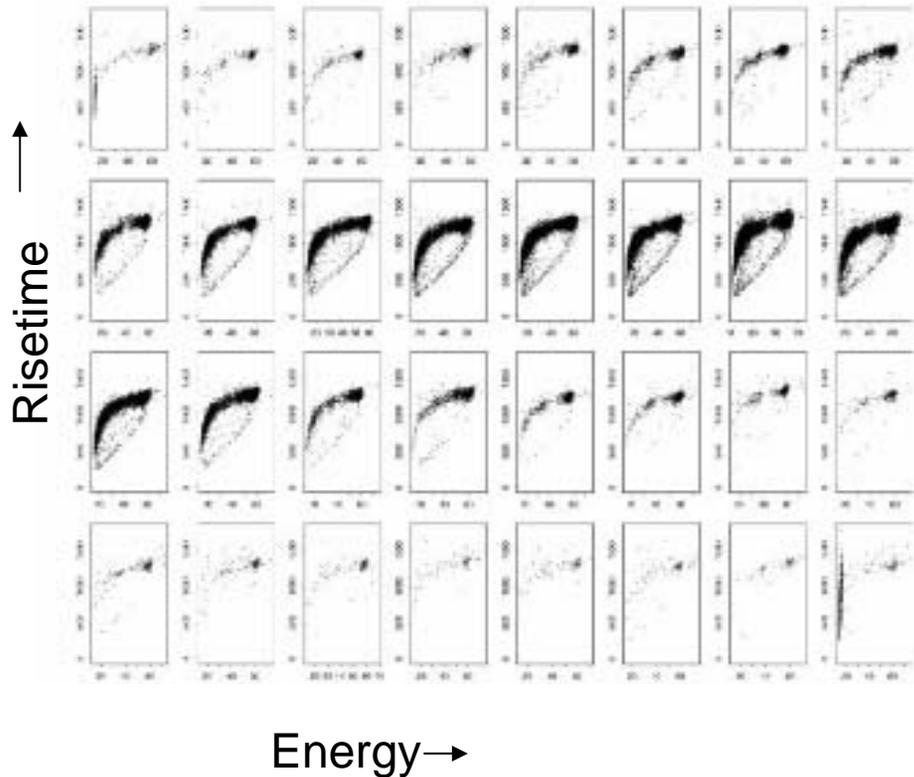
Black – pulse input  
Blue – Read Request  
Green – PD output

- Input pulses:
  - 30 ns peaking time
  - 1.6 MHz rate
- Readout rate 500 kHz



- 32 CZT sensors,  $7 \times 3 \times 7 \text{mm}^3$
- $^{241}\text{Am}$  source, overall rate  $\sim 8 \text{MHz}$
- Shaper peaking time 600ns
- Rate of read request varied from 8 MHz to 64 MHz
- No peak shift or FWHM degradation seen
- Settling time of output mux  $\sim 10 \text{ns}$

# Biparametric spectra

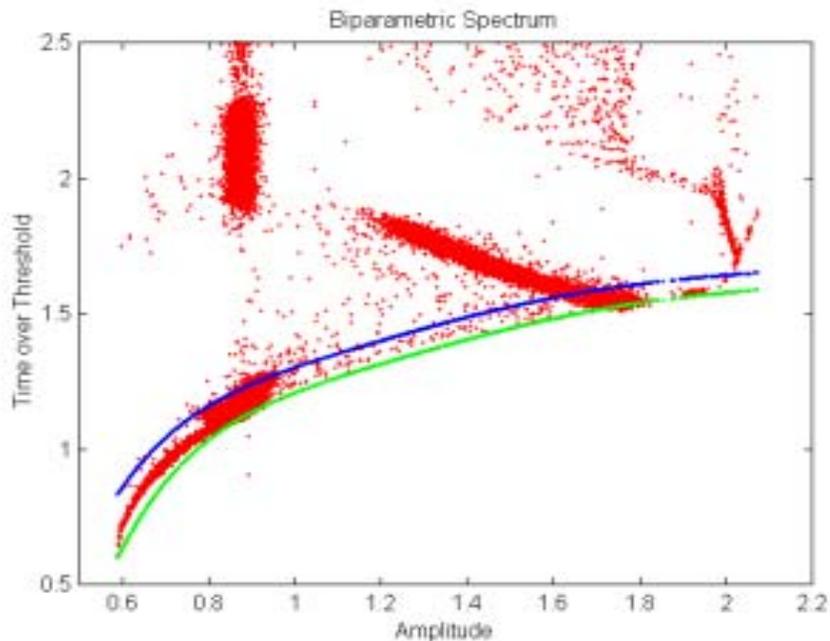


- **Detector:** eV Products CZT Pixellated Linear Array of 32 elements  $16 \times 3 \times 3 \text{ mm}^3$  biased at 900V
- **Source:** 2 x 8mCi  $^{241}\text{Am}$
- **FE:**  $t_p = 400\text{ns}$ , gain=200mV/fC
- **Event Rate:** 4.5MCounts/s overall, 210kCounts/s on the single pixel

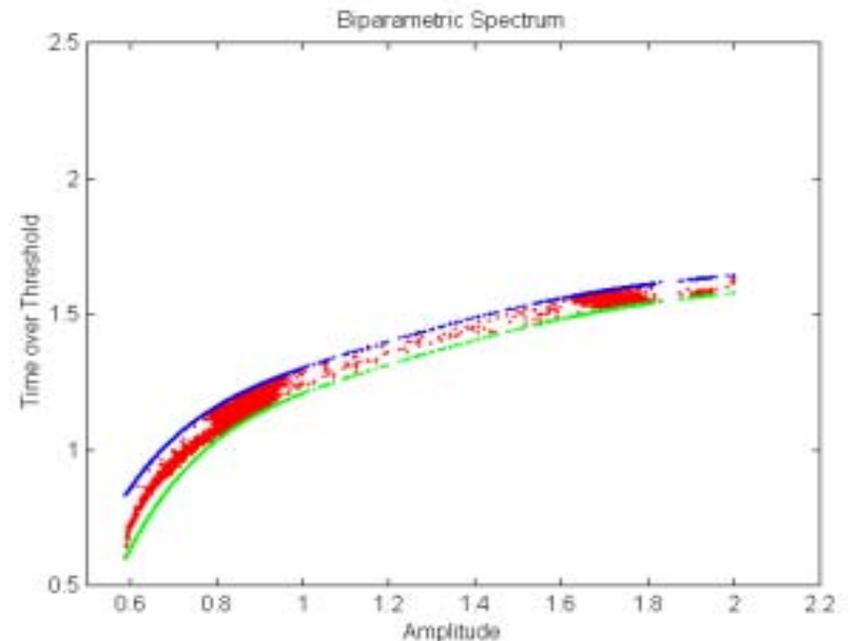
# Time-Over-Threshold Measurement for pile-up rejection

## Experiment Setup

- Array of 1mm x 1mm silicon diodes, built on a fully-depleted 400um high-resistivity wafer and cooled at  $\sim -54\text{ }^{\circ}\text{C}$
- 8keV X-ray monochromatic collimated 10umx10um beam from NSLS focused on the center of one pixel
- FE with 2us peaking time



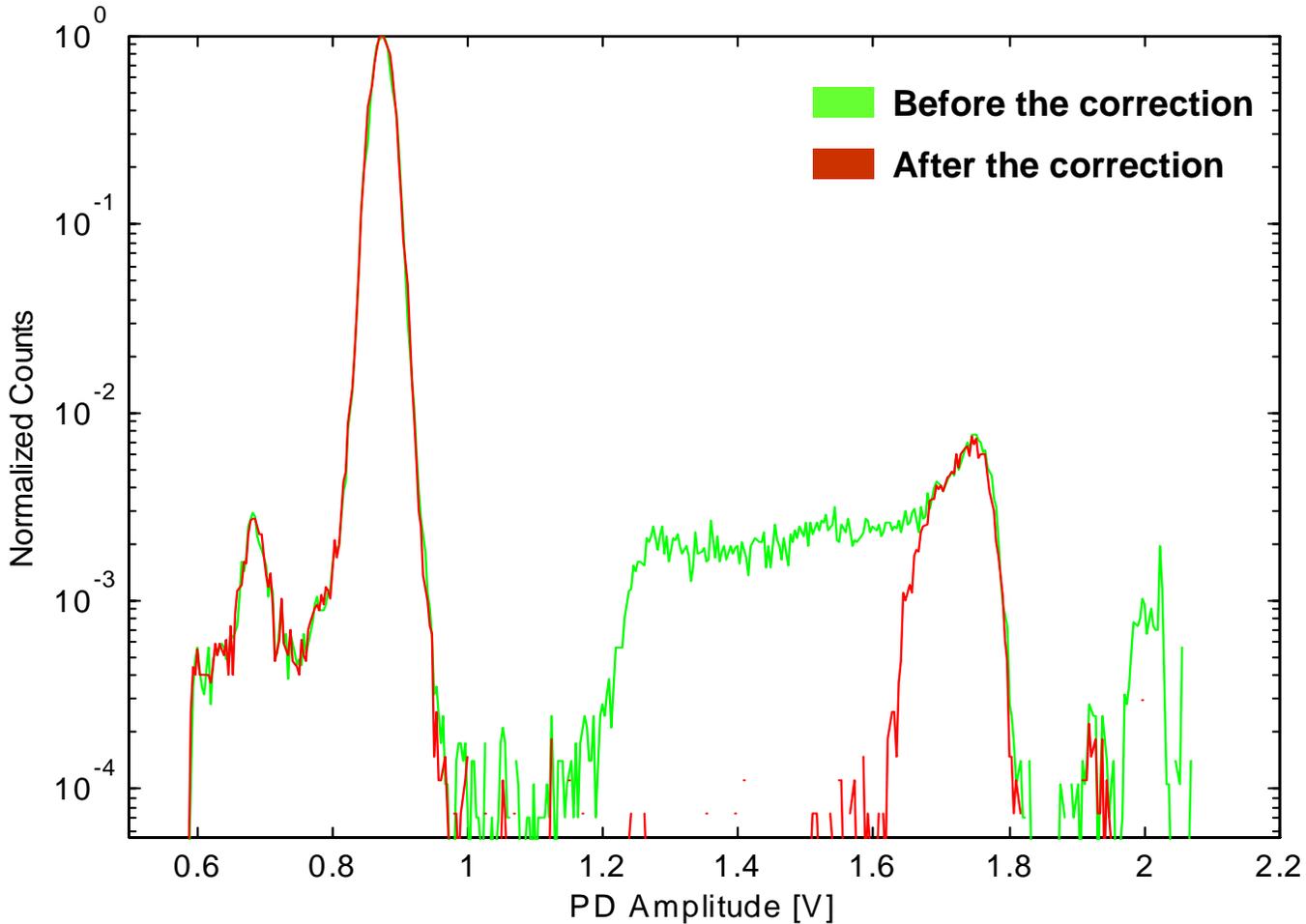
Before The Correction



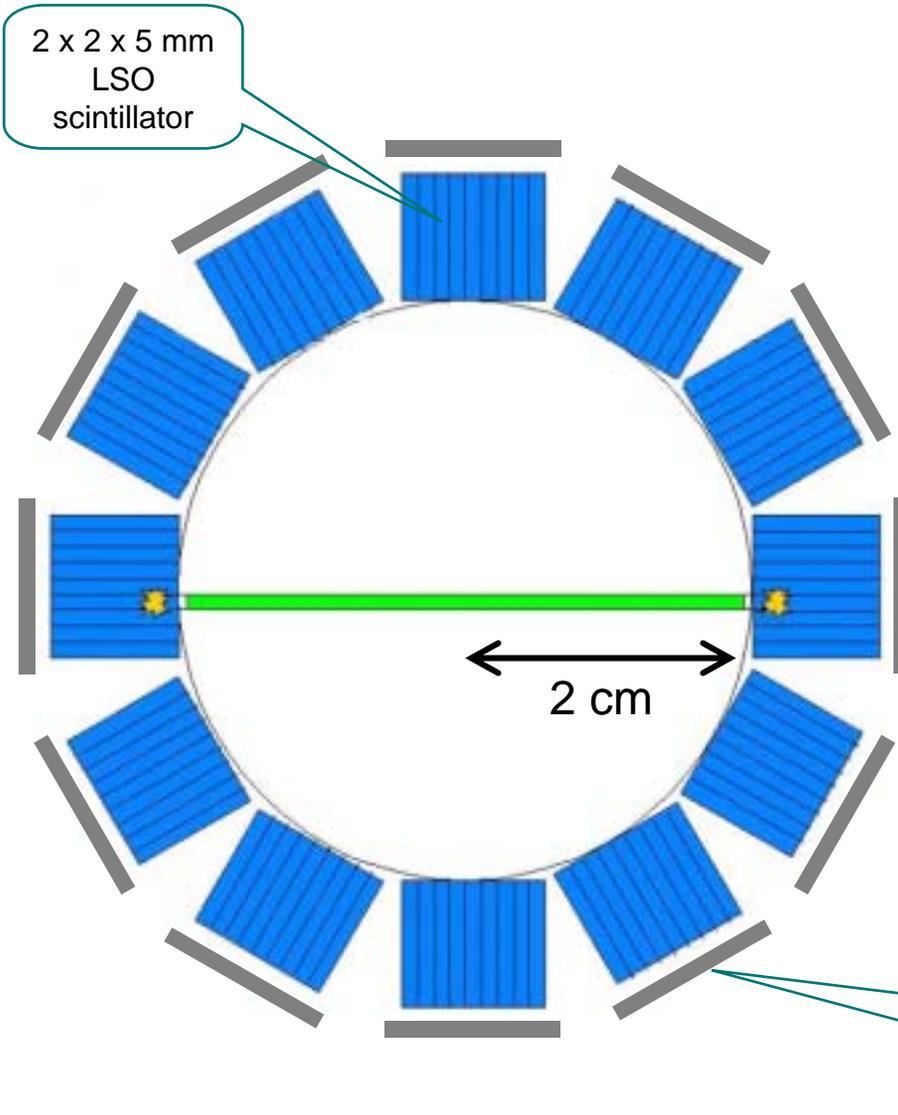
After The Correction

# Time-Over-Threshold Measurement for pile-up rejection

## Pulse Height Spectra Comparison

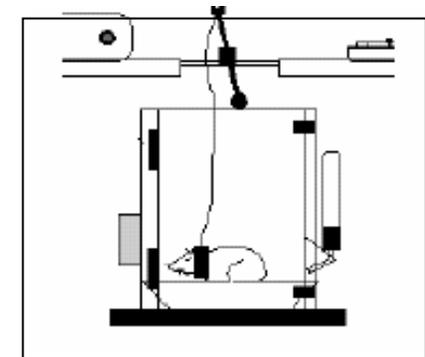


## 2. RatCAP – Rat Conscious Animal PET

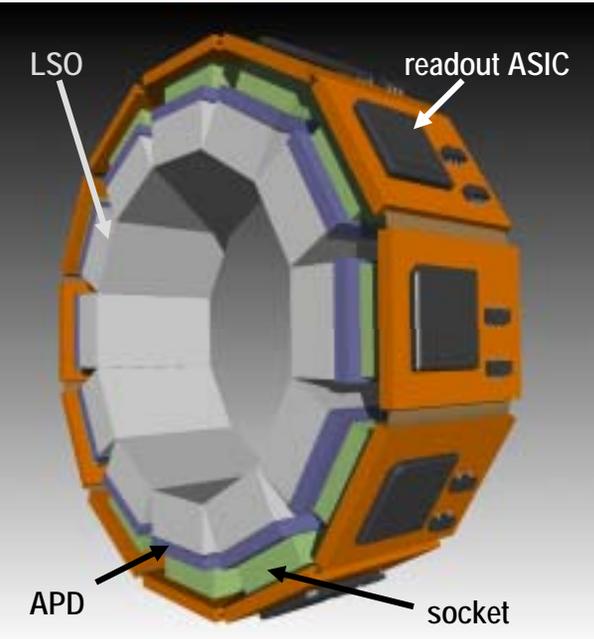


A septa-less, full-ring tomograph with a diameter of 4 cm and an axial extent of 2 cm, suspended by a tether, which will allow nearly free movement of the awake animal. Supports BNL program in addiction research.

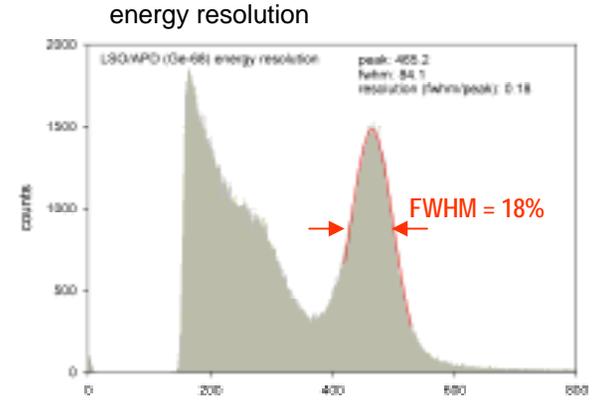
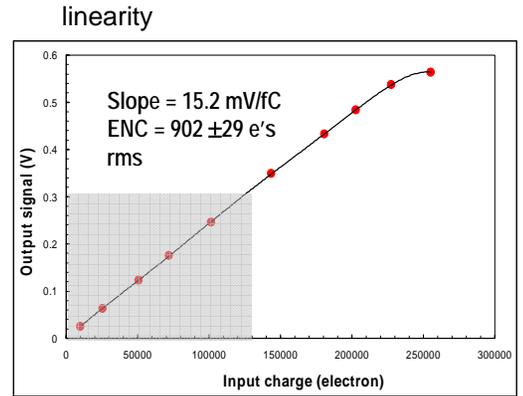
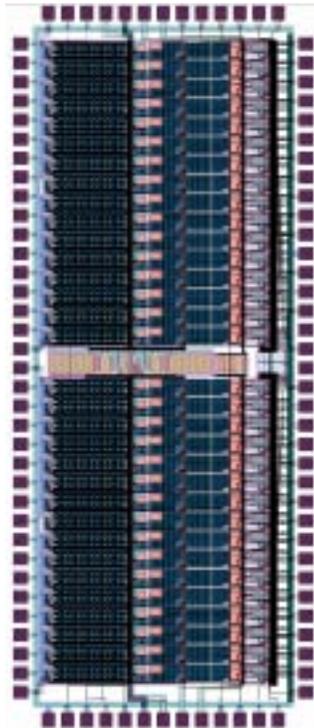
- The tomograph ring must be light enough to be supported by the rat and allow reasonable freedom of movement
- Light weight detectors (~ 150 g total weight)
- Light weight electronics with low power dissipation
  - ⇒ New custom ASIC
- High data rates and large singles background
- Small field of view and large parallax effects
- Limited sampling due to space and weight requirements
- Must be rugged enough withstand activity of the rat



# Electronics for a mobile, miniature animal PET tomograph



- 0.18  $\mu\text{m}$  CMOS
- 1.5 mW/channel
- 32 channel ASIC
- Preamplifier + shaper + timing discriminator
- address encoding
- serialized output



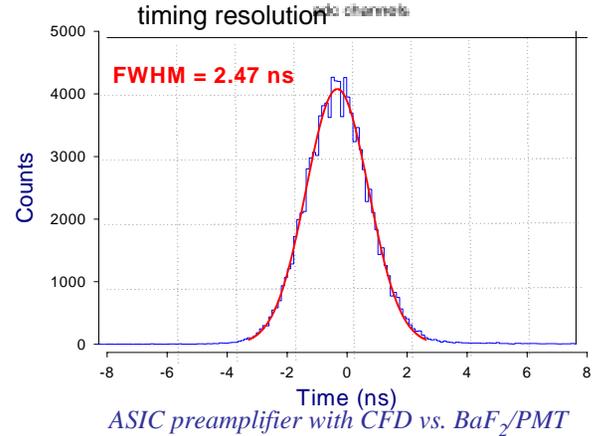
Mockup of the portable ring on the head of a rat



LSO scintillator

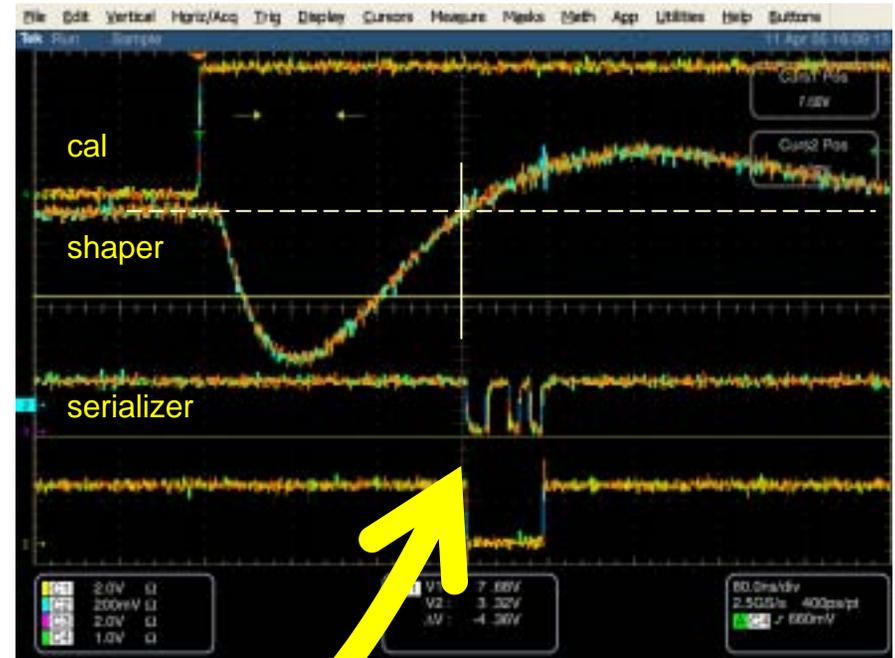
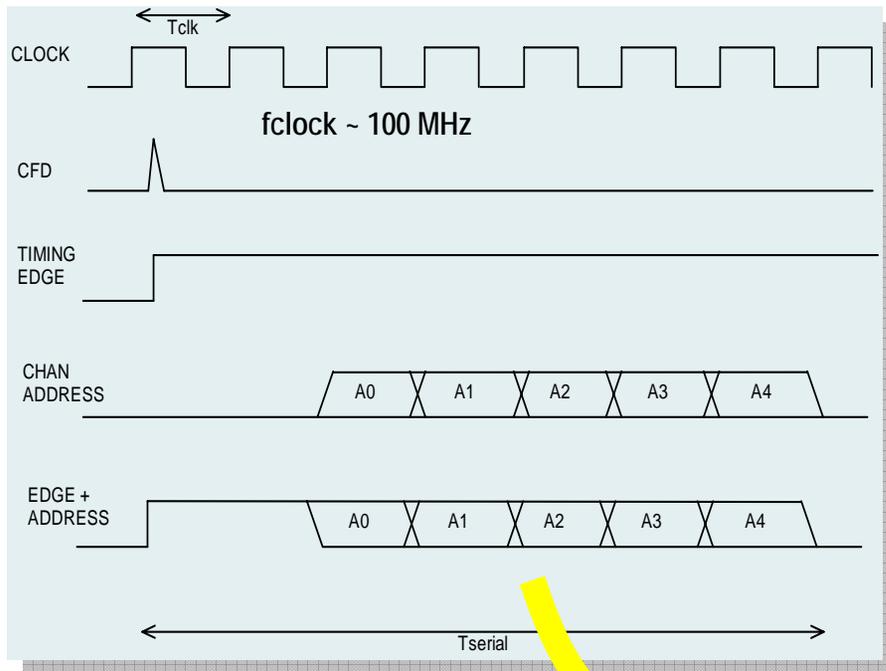


APD array



# RatCAP ASIC address serializer

- 384 channels on ring make it impossible to bring all signals off detector.
- Analog pulse height information is not saved, lower level discriminator only.
- Discriminator pulse is encoded to give 5 bit address
- Leading edge of encoded serial pulse train gives time information



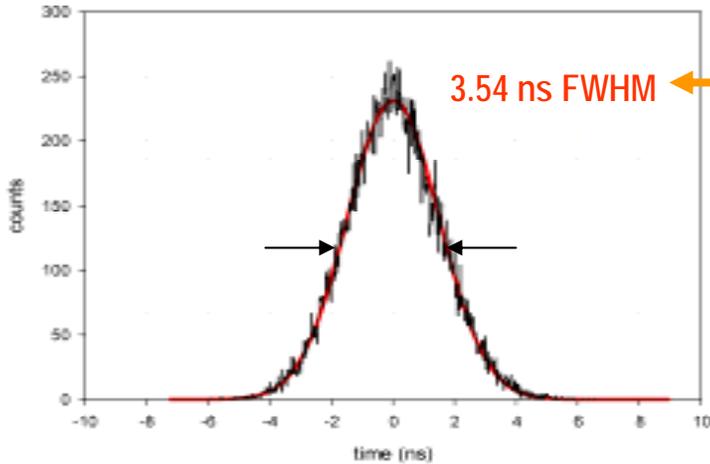
J.-F. Pratte et al., *Front End Electronics for the RatCAP mobile animal PET scanner*, IEEE Trans. Nucl. Sci. 51(4), pp. 1318-1323 (Aug. 2004).

# ASIC Performance - Timing Resolution

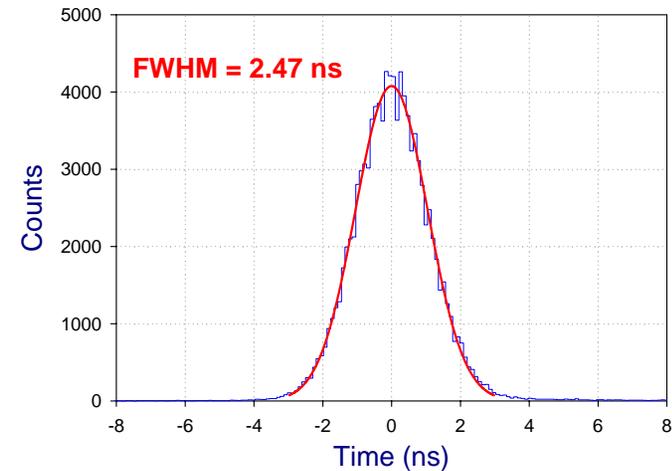
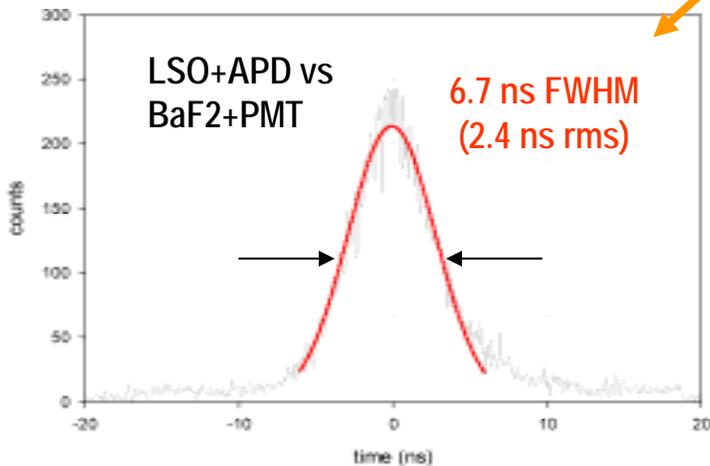
Preampl/Shaper + ZCD

Electronic Timing Resolution at 511 keV equivalent energy

Coupled to LSO/APD with 511 keV  $\gamma$ 's timed against a BaF<sub>2</sub> scintillator w/PMT

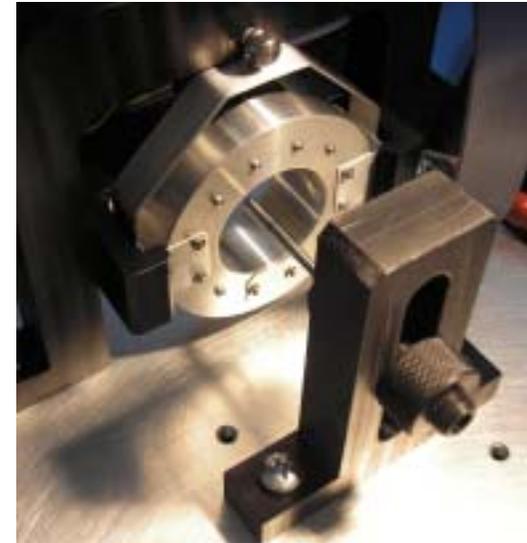


Same with CFD

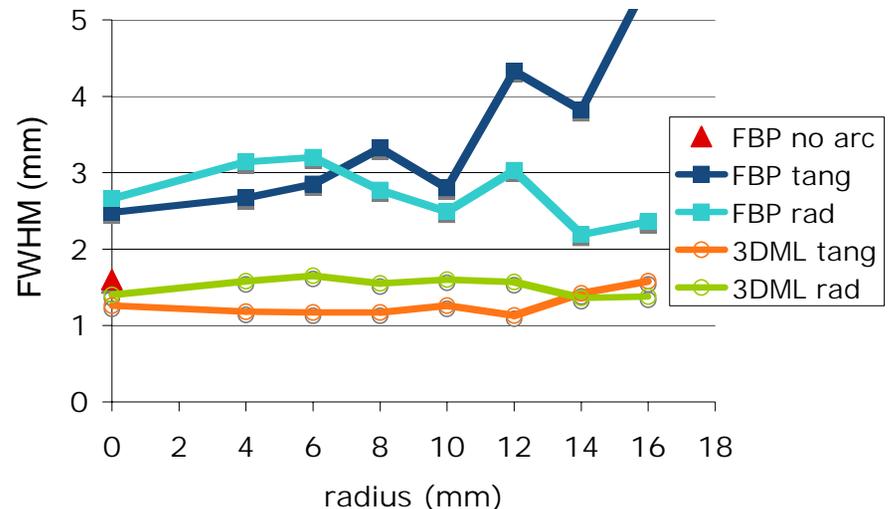


# Spatial Resolution

- $^{68}\text{Ge}$  point source
  - ~1 mm dia.
  - $r = 0-16$  mm
- 2D FBP
  - sinogram arc correction by linear resampling
  - ramp filter
- 3D Monte Carlo MLEM
  - 50 iterations
- Note:
  - arc correction parameters to be optimized
  - point source size NOT deconvolved

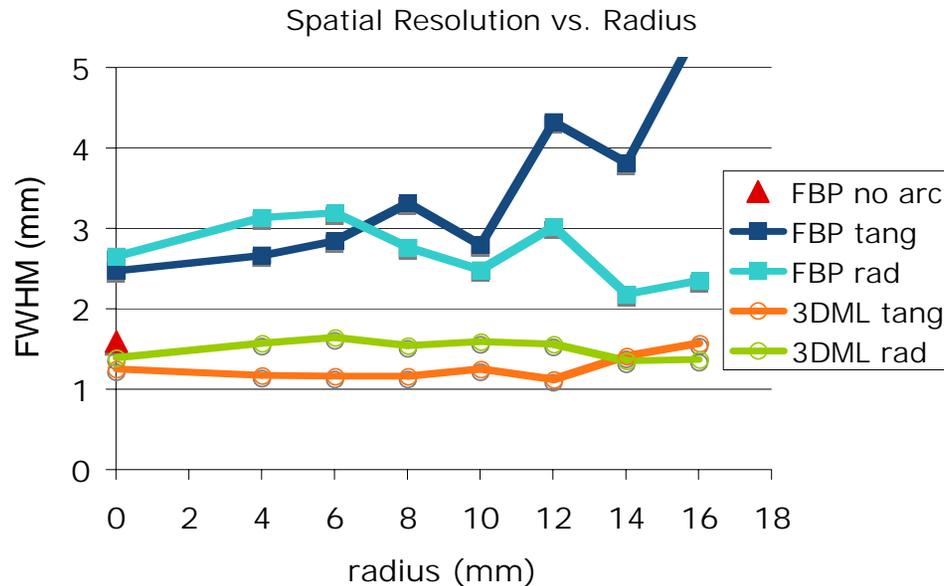
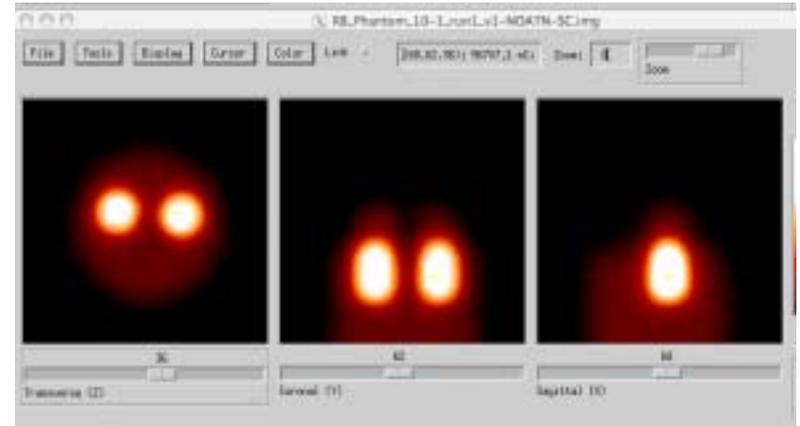
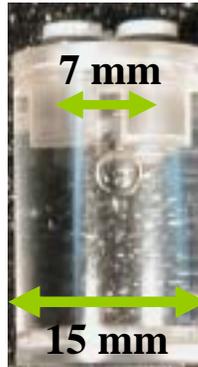


Spatial Resolution vs. Radius

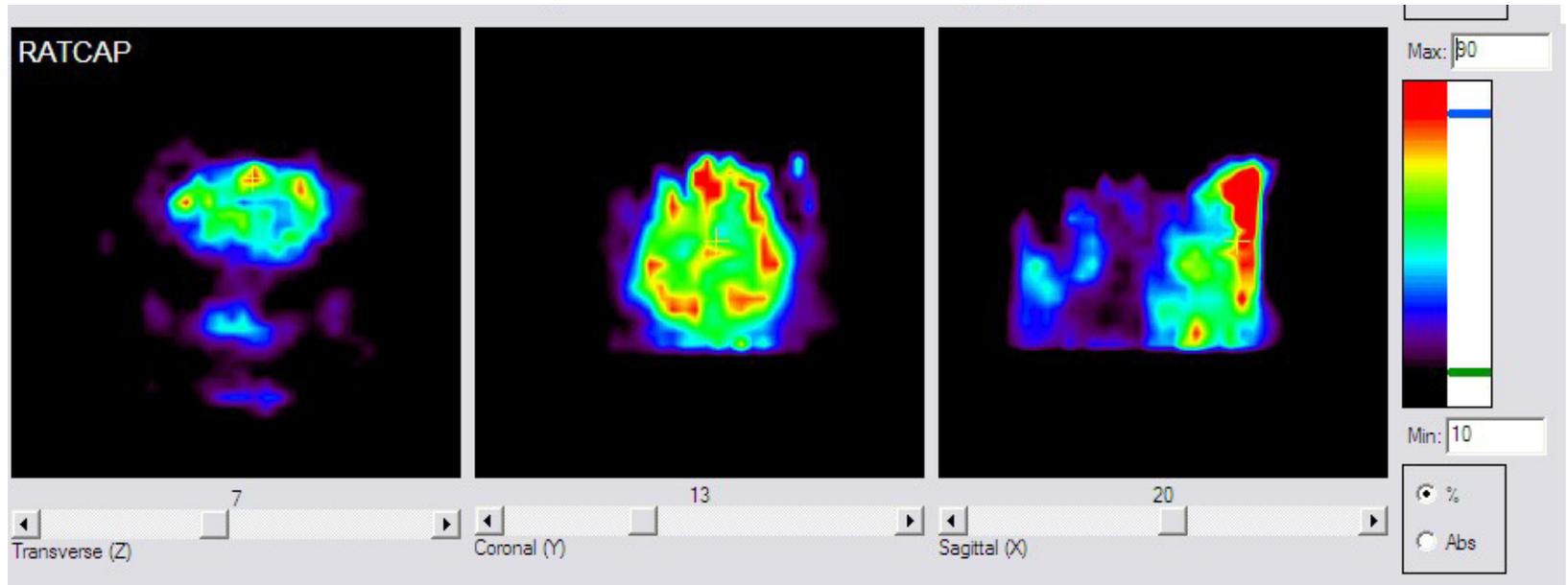


# First Phantom Data

- Rat striatum phantom
  - 3.4:1 ratio
  - RatCAP
    - MLEM
    - 25 iterations
    - post-smoothing with 2 mm FWHM Gaussian



# First conscious rat brain image



# Thanks!



BNL RatCAP team